# ASHRAE Standard Project Committee 146P Cognizant TC: TC 6.6, Service Water Heating; Standards Project Committee Liaison: Martha J. Hewett

\*Bodh R. Subherwal, *Chair* \*R. Michael Martin, *Vice-Chair* \*James D. Lutz, *Secretary* \*Kenneth W. Cooper \*William R. Farkas \*Brad J. Grahl \*Robert E. Hamos Bradford F. Harris \*Robert J. Kolodgy \*John J. Kopec \*Robert M. Little, Sr. \*Cyrus H. Nasseri \*Fred J. Schreiner Bud Sellick David R. Stevens Jeffery Tawney John F. Wyer

JIm L. Heldenbrand, Manager of Standards

\* Denotes members of voting status when the document was approved for publication

#### **ASHRAE STANDARDS COMMITTEE 1997-98**

William Murphy, *Chair* Michael R. Bilderbeck, *Vice-Chair* George F. Carscallen Gordon F. Clyde Piotr A. Domanski Mark C. Hegberg Martha J. Hewett Frederick H. Kohloss Nance C. Lovvorn Arthur E. McIvor Amanda K. Meitz Davor Navosel Joseph A. Pietsch James A. Ranfone Gaylon Richardson Ganesan Sundaresan Bruce A. Wilcox

#### SPECIAL NOTE

This American National Standard (ANS) is a national voluntary consensus standard developed under the auspices of the American Society of Heating, Refrigerating and Air-Conditioning Engineers (ASHRAE). Consensus is defined by the American National Standards Institute (ANSI), of which ASHRAE is a member and which has approved this standard as an ANS, as "substantial agreement reached by directly and materially affected interest categories. This signifies the concurrence of more than a simple majority, but not necessarily unanimity. Consensus requires that all views and objections be considered, and that an effort be made toward their resolution." Compliance with this standard is voluntary until and unless a legal jurisdiction makes compliance mandatory through legislation.

ASHRAE obtains consensus through participation of its national and international members, associated societies, and public review.

ASHRAE Standards are prepared by a Project Committee appointed specifically for the purpose of writing the Standard. The Project Committee Chair and Vice-Chair must be members of ASHRAE; while other committee members may or may not be ASHRAE members, all must be technically qualified in the subject area of the Standard. Every effort is made to balance the concerned interests on all Project Committees.

The Manager of Standards of ASHRAE should be contacted for:

- a. interpretation of the contents of this Standard,
- b. participation in the next review of the Standard,
- c. offering constructive criticism for improving the Standard,
- d. permission to reprint portions of the Standard.

#### DISCLAIMER

ASHRAE uses its best efforts to promulgate Standards and Guidelines for the benefit of the public in light of available information and accepted industry practices. However, ASHRAE does not guarantee, certify, or assure the safety or performance of any products, components, or systems tested, installed, or operated in accordance with ASHRAE's Standards or Guidelines or that any tests conducted under its Standards or Guidelines will be nonhazardous or free from risk.

#### ASHRAE INDUSTRIAL ADVERTISING POLICY ON STANDARDS

ASHRAE Standards and Guidelines are established to assist industry and the public by offering a uniform method of testing for rating purposes, by suggesting safe practices in designing and installing equipment, by providing proper definitions of this equipment, and by providing other information that may serve to guide the industry. The creation of ASHRAE Standards and Guidelines is determined by the need for them, and conformance to them is completely voluntary.

In referring to this Standard or Guideline and in marking of equipment and in advertising, no claim shall be made, either stated or implied, that the product has been approved by ASHRAE.

# CONTENTS

# ANSI/ASHRAE Standard 146-1998, Method of Testing and Rating Pool Heaters

SECTION PAGE
Foreword
1 Purpose1
2 Scope1
3 Definitions 1
4 Classification1
5 Requirements
6 Instruments1
7 Apparatus2
8 Methods of Testing 6
9 Test Procedures7
10 Data to be Recorded
11 Calculation of Results
12 Reference Properties
13 References
Appendix A, Correction Factor for Heating Value of Fuel Gas10
Appendix B, Concurrent Water Meter Calibration10
Appendix C, Verification Test Method10
Appendix D, Bibliography13

(This foreword is not part of this standard but is included for information purposes only.)

#### FOREWORD

This standard prescribes uniform methods of testing for rating pool heaters and comes under the classification of an ASHRAE Standard Method of Measurement or Test. Unlike previously published methods of testing pool heaters, this standard applies to all pool heaters operated by gas, oil, or electricity, including heat pumps using outdoor ambient air as a heat source.

#### 1. PURPOSE

The purpose of this standard is to provide methods of testing and rating pool heaters.

# 2. SCOPE

**2.1** This standard provides methods of testing for heating capacity and energy efficiency.

**2.2** This standard applies to heaters operated by gas, oil, or electricity, including heat pumps using outdoor ambient air as a heat source.

#### 3. DEFINITIONS

*apparatus:* refers exclusively to test room facilities and instrumentation.

*coefficient of performance (COP):* as applied to a heat pump, the ratio of heat output in kilowatts (Btu/h) to the total power input in kilowatts (Btu/h).

*coil, outdoor:* the heat exchanger that absorbs heat from the outdoor air.

equipment: refers exclusively to the equipment to be tested.

*heat output:* the rate at which heat is passed to the water in kilowatts (Btu/h) under specified conditions of operation.

*heating capacity:* the rate at which heat is passed to the water in kilowatts (Btu/h) when the pool heater is operating at rated input and achieving the rated thermal efficiency or COP.

*outdoor side:* that part of the system that absorbs heat from a source external to the pool.

*pool heater:* an appliance designed for heating nonpotable water contained at atmospheric pressure, including heating water in swimming pools, spas, hot tubs, and similar applications.

*rated input:* energy-using capacity of a pool heater, as specified by the manufacturer and as specified in Section 8 of this standard.

*standard conditions:* the conditions of temperature and pressure at which the higher heating value of gas is reported, namely,  $15.556^{\circ}C$  ( $60^{\circ}F$ ) and 101.325 kPa (29.921 inches of mercury).

*standard COP:* the ratio of heat output in kilowatts (Btu/h) to total power input in kilowatts (Btu/h) as defined when equipment is operating at standard rating conditions.

*standard rating conditions:* the temperature and pressure conditions specified in Section 8 at which the pool heater input and efficiency are reported.

*total power input:* for electrical pool heaters, the total electrical input to the appliance in kilowatts.

#### 4. CLASSIFICATION

Pool heaters are classified by energy source and include (a) gas-fired pool heaters;

- (b) oil-fired pool heaters;
- (c) air-to-water heat pump pool heaters employing a compressor, water-cooled condenser, and outdoor air coil in a single package assembly;
- (d) electric resistance pool heaters.

#### 5. REQUIREMENTS

The pool heaters for which compliance with this standard is claimed shall be tested and calculations made to verify capacity and efficiency using the following procedures as appropriate:

- (a) a steady-state heating capacity test for a pool heater at standard rating conditions;
- (b) a steady-state efficiency test for gas, oil, and electric resistance pool heater or coefficient of performance (COP) for heat pump pool heater;
- (c) a standby energy consumption test for all except heat pump pool heaters.

# 6. INSTRUMENTS

**6.1 General.** Instruments are required for the following measurements with the minimum precision noted. Instruments shall be calibrated at a minimum of once a year. A record shall be kept containing, as a minimum, the date of calibration, the method of calibration, and the reference standard used.

**6.2 Temperature.** Temperature-measuring devices and any associated instrumentation systems shall be in accordance with *ASHRAE Standard 41.1-1986 (RA 91)*, *Standard Method for Temperature Measurement.*<sup>1</sup> Measurement of water temperature shall be to an accuracy better than 1.0% of the temperature rise.

**6.3 Pressure.** Pressure-measuring instruments shall have errors no greater than the following:

- (a) Gas  $\pm 25$  Pa (0.1 inch water column)
- (b) Oil  $\pm 3.4$  kPa (0.5 pounds per square inch)
- (c) Atmospheric  $\pm 33.8$  Pa (0.01 inch mercury)
- (d) Water  $\pm 6.9$  kPa (1.0 pounds per square inch)

**6.4 Draft.** Draft gauges shall have an accuracy of  $\pm 1.2$  Pa (0.005 in. water column). Minimum divisions on the draft gauge shall be 1.2 Pa (0.005 in. water column).