

North Carolina State Building Code:
Plumbing Code, 2024 edition

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PREFACE

Introduction

The *International Plumbing Code*® (IPC®) establishes minimum requirements for plumbing systems using prescriptive and performance-related provisions. It is founded on broad-based principles that make possible the use of new materials and new plumbing designs. This 2021 edition is fully compatible with all of the International Codes® (I-Codes®) published by the International Code Council® (ICC®), including the *International Building Code*®, *International Energy Conservation Code*®, *International Existing Building Code*®, *International Fire Code*®, *International Fuel Gas Code*®, *International Green Construction Code*®, *International Mechanical Code*®, *International Private Sewage Disposal Code*®, *International Property Maintenance Code*®, *International Residential Code*®, *International Swimming Pool and Spa Code*®, *International Wildland-Urban Interface Code*®, *International Zoning Code*® and *International Code Council Performance Code*®.

The I-Codes, including this *International Plumbing Code*, are used in a variety of ways in both the public and private sectors. Most industry professionals are familiar with the I-Codes as the basis of laws and regulations in communities across the US and in other countries. However, the impact of the codes extends well beyond the regulatory arena, as they are used in a variety of nonregulatory settings, including:

- Voluntary compliance programs such as those promoting sustainability, energy efficiency and disaster resistance.
- The insurance industry, to estimate and manage risk, and as a tool in underwriting and rate decisions.
- Certification and credentialing of individuals involved in the fields of building design, construction and safety.
- Certification of building and construction-related products.
- US federal agencies, to guide construction in an array of government-owned properties.
- Facilities management.
- “Best practices” benchmarks for designers and builders, including those who are engaged in projects in jurisdictions that do not have a formal regulatory system or a governmental enforcement mechanism.
- College, university and professional school textbooks and curricula.
- Reference works related to building design and construction.

In addition to the codes themselves, the code development process brings together building professionals on a regular basis. It provides an international forum for discussion and deliberation about building design, construction methods, safety, performance requirements, technological advances and innovative products.

Development

This 2021 edition presents the code as originally issued, with changes reflected in the 2003 through 2018 editions and with further changes approved by the ICC Code Development Process through 2019. A new edition such as this is promulgated every 3 years.

This code is founded on principles intended to establish provisions consistent with the scope of a plumbing code that adequately protects public health, safety and welfare; provisions that do not unnecessarily increase construction costs; provisions that do not restrict the use of new materials, products or methods of construction; and provisions that do not give preferential treatment to particular types or classes of materials, products or methods of construction.

Maintenance

The IPC is kept up to date through the review of proposed changes submitted by code enforcement officials, industry representatives, design professionals and other interested parties. Proposed changes are carefully considered through an open code development process in which all interested and affected parties may participate.

The ICC Code Development Process reflects principles of openness, transparency, balance, due process and consensus, the principles embodied in OMB Circular A-119, which governs the federal government's use of private-sector standards. The ICC process is open to anyone; there is no cost to participate, and people can participate without travel cost through the ICC's cloud-based app, cdpAccess®. A broad cross-section of interests are represented in the ICC Code Development Process. The codes, which are updated regularly, include safeguards that allow for emergency action when required for health and safety reasons.

In order to ensure that organizations with a direct and material interest in the codes have a voice in the process, the ICC has developed partnerships with key industry segments that support the ICC's important public safety mission. Some code development committee members were nominated by the following industry partners and approved by the ICC Board:

- American Institute of Architects (AIA)
- American Society of Plumbing Engineers (ASPE)
- National Association of Home Builders (NAHB)
- Plumbing Heating and Cooling Contractors (PHCC)

The code development committees evaluate and make recommendations regarding proposed changes to the codes. Their recommendations are then subject to public comment and council-wide votes. The ICC's governmental members—public safety officials who have no financial or business interest in the outcome—cast the final votes on proposed changes.

The contents of this work are subject to change through the code development cycles and by any governmental entity that enacts the code into law. For more information regarding the code development process, contact the Codes and Standards Development Department of the International Code Council.

While the I-Code development procedure is thorough and comprehensive, the ICC, its members and those participating in the development of the codes disclaim any liability resulting from the publication or use of the I-Codes, or from compliance or noncompliance with their provisions. The ICC does not have the power or authority to police or enforce compliance with the contents of this code.

Marginal Markings

Solid vertical lines in the margins within the body of the code indicate a technical change from the requirements of the 2018 IPC edition. Deletion indicators in the form of an arrow (➡) are provided in the margin where an entire section, paragraph, exception or table has been deleted or an item in a list of items or a table has been deleted from the 2018 IPC edition. Double vertical lines in the margins within the body of the code indicate North Carolina Building Code Council amendments to the base code. An open deletion arrow (>) in the margin indicates North Carolina deletions from the *International Plumbing Code*.

Coordination of the International Codes

The coordination of technical provisions is one of the strengths of the ICC family of model codes. The codes can be used as a complete set of complementary documents, which will provide users with full integration and coordination of technical provisions. Individual codes can also be used in subsets or as stand-alone documents. To make sure that each individual code is as complete as possible, some technical provisions that are relevant to more than one subject area are duplicated in some of the model codes. This allows users maximum flexibility in their application of the I-Codes.

Italicized Terms

Words and terms defined in Chapter 2, Definitions, are italicized where they appear in code text and the Chapter 2 definition applies. Where such words and terms are not italicized, common-use definitions apply. The words and terms selected have code-specific definitions that the user should read carefully to facilitate better understanding of the code.

Adoption

The International Code Council maintains a copyright in all of its codes and standards. Maintaining copyright allows the ICC to fund its mission through sales of books, in both print and electronic formats. The ICC welcomes adoption of its codes by jurisdictions that recognize and acknowledge the ICC's copyright in the code, and further acknowledge the substantial shared value of the public/private partnership for code development between jurisdictions and the ICC.

The ICC also recognizes the need for jurisdictions to make laws available to the public. All I-Codes and I-Standards, along with the laws of many jurisdictions, are available for free in a nondownloadable form on the ICC's website. Jurisdictions should contact the ICC at adoptions@iccsafe.org to learn how to adopt and distribute laws based on the International Plumbing Code in a manner that provides necessary access, while maintaining the ICC's copyright.

Effective use of the International Plumbing Code

The *International Plumbing Code* (IPC) is a model code that regulates the design and installation of plumbing systems including the plumbing fixtures in all types of buildings except for detached one- and two-family dwellings and townhouses that are not more than three stories above grade in height. The regulations for plumbing systems in one- and two-family dwellings and townhouses are covered by Chapters 25 through 33 of the *International Residential Code* (IRC). The IPC addresses general plumbing regulations, fixture requirements, water heater installations and systems for water distribution, sanitary drainage, special wastes, venting, storm drainage and medical gases. The IPC does not address fuel gas piping systems as those systems are covered by the *International Fuel Gas Code* (IFGC). The IPC also does not regulate swimming pool piping systems, process piping systems, or utility-owned piping and systems. The purpose of the IPC is to establish the minimum acceptable level of safety to protect life and property from the potential dangers associated with supplying potable water to plumbing fixtures and outlets and the conveyance of bacteria-laden wastewater from fixtures.

The IPC is primarily a specification-oriented (prescriptive) code with some performance-oriented text. For example, Section 405.1 is a performance statement but Chapter 6 contains the prescriptive requirements that will cause Section 405.1 to be satisfied.

Where a building contains plumbing fixtures, those fixtures requiring water must be provided with an adequate supply of water for proper operation. The number of required plumbing fixtures for a building is specified by this code and is based upon the anticipated maximum number of occupants for the building and the type of building occupancy. This code provides prescriptive criteria for sizing piping systems connected to those fixtures. Through the use of code-approved materials and the installation requirements specified in this code, plumbing systems will perform their intended function over the life of the building. In summary, the IPC sets forth the minimum requirements for providing safe water to a building as well as a safe manner in which liquidborne wastes are carried away from a building.

ARRANGEMENT AND FORMAT OF THE 2021 IPC

The format of the IPC allows each chapter to be devoted to a particular subject with the exception of Chapter 3, which contains general subject matters that are not extensive enough to warrant their own independent chapter.

The following table lists those subjects. The ensuing chapter-by-chapter synopsis details the scope and intent of the provisions of the *International Plumbing Code*.

CHAPTER TOPICS	
Chapters	Subjects
1–2	Administration and Definitions
3	General Regulations
4	Fixtures, Faucets and Fixture Fittings
5	Water Heaters
6	Water Supply and Distribution
7	Sanitary Drainage
8	Indirect/Special Waste
9	Vents
10	Traps, Interceptors and Separators
11	Storm Drainage
12	Deleted
13	Nonpotable Water Systems
14	Deleted
15	Referenced Standards
Appendices A–F	Appendices
Resource A	Plumbing Provisions Excerpted from ICC A117.1–2017

Chapter 1 Scope and Administration

Chapter 1 contains provisions for the application, enforcement and administration of subsequent requirements of the code. In addition to establishing the scope of the code, Chapter 1 identifies which buildings and structures come under its purview. Chapter 1 is largely concerned with maintaining “due process of law” in enforcing the requirements contained in the body of this code. Only through careful observation of the administrative provisions can the code official reasonably expect to demonstrate that “equal protection under the law” has been provided.

Chapter 2 Definitions

Chapter 2 is the repository of the definitions of terms used in the body of the code. Codes are technical documents and every word, term and punctuation mark can impact the meaning of the code text and the intended results. The code often uses terms that have a unique meaning in the code and the code meaning can differ substantially from the ordinarily understood meaning of the term as used outside of the code.

The terms defined in Chapter 2 are deemed to be of prime importance in establishing the meaning and intent of the code text that uses the terms. The user of the code should be familiar with and consult this chapter because the definitions are essential to the correct interpretation of the code and because the user may not be aware that a term is defined.

Where understanding of a term’s definition is especially key to or necessary for understanding of a particular code provision, the term is shown in italics. This is true only for those terms that have a meaning that is unique to the code. In other words, the generally understood meaning of a term or phrase might not be sufficient or consistent with the meaning prescribed by the code; therefore, it is essential that the code-defined meaning be known.

Guidance regarding tense, gender and plurality of defined terms as well as guidance regarding terms not defined in this code is provided.

Chapter 3 General Regulations

The content of Chapter 3 is often referred to as “miscellaneous,” rather than general regulations. This is the only chapter in the code whose requirements do not interrelate. If a requirement cannot be located in another chapter, it should be located in this chapter. Chapter 3 contains safety requirements for the installation of plumbing and nonplumbing requirements for all types of fixtures. This chapter also has requirements for the identification of pipe, pipe fittings, traps, fixtures, materials and devices used in plumbing systems.

The safety requirements of this chapter provide protection for the building’s structural members, as well as prevent undue stress and strain on pipes. The building’s structural stability is protected by the regulations for cutting and notching of structural members. Additional protection for the building occupants includes requirements to maintain the plumbing in a safe and sanitary condition, as well as privacy for those occupants.

Chapter 4 Fixtures, Faucets and Fixture Fittings

Chapter 4 regulates the minimum number of plumbing fixtures that must be provided for every type of building. This chapter also regulates the quality of fixtures and faucets by requiring those items to comply with nationally recognized standards. Because fixtures must be properly installed so that they are usable by the occupants of the building, this chapter contains the requirements for the installation of fixtures. Because the requirements for the number of plumbing fixtures affects the design of a building, Chapter 29 of the *International Building Code* (IBC) includes, verbatim, many of the requirements listed in Chapter 4 of this code.

Chapter 5 Water Heaters

Chapter 5 regulates the design, approval and installation of water heaters and related safety devices. The intent is to minimize the hazards associated with the installation and operation of water heaters. Although this code does not regulate the size of a water heater, it does regulate all other aspects of the water heater installation, such as temperature and pressure relief valves, safety drip pans, installation and connections. Where a water heater also supplies water for space heating, this chapter regulates the maximum water temperature supplied to the water distribution system.

Chapter 6 Water Supply and Distribution

Chapter 6 regulates the supply of potable water from both public and individual sources to every fixture and outlet so that it remains potable and uncontaminated. Chapter 6 also regulates the design of the water distribution system, which will allow fixtures to function properly and help prevent backflow conditions. The unique requirements of the water supply for health care facilities are addressed separately. It is critical that the potable water supply system remain free of actual or potential sanitary hazards by providing protection against backflow.

Chapter 7 Sanitary Drainage

The purpose of Chapter 7 is to regulate the materials, design and installation of sanitary drainage piping systems and connections made to the system. The intent is to design and install sanitary drainage systems that will function reliably, that are neither undersized nor oversized and that are constructed from materials, fittings and connections as prescribed herein. This chapter addresses the proper use of fittings for directing the flow into and within the sanitary drain piping system. Materials and provisions necessary for servicing the drainage system are also included in this chapter.

Chapter 8 Indirect/Special Waste

Chapter 8 regulates drainage installations that require an indirect connection to the sanitary drainage system. Fixtures and plumbing appliances, such as those associated with food preparation or handling,

health care facilities and potable liquids, must be protected from contamination that can result from connection to the drainage system. An indirect connection prevents sewage from backing up into a fixture or appliance, thus providing protection against potential health hazards. The chapter also regulates special wastes containing hazardous chemicals. Special waste must be treated to prevent any damage to the sanitary drainage piping and to protect the sewage treatment processes.

Chapter 9 Vents

Chapter 9 covers the requirements for vents and venting. Knowing why venting is required makes it easier to understand the intent of this chapter. Venting protects every trap against the loss of its seal. Provisions set forth in this chapter are geared toward limiting the pressure differentials in the drainage system to a maximum of 1 inch of water column (249 Pa) above or below atmospheric pressure (i.e., positive or negative pressures).

Chapter 10 Traps, Interceptors and Separators

Chapter 10 contains design requirements and installation limitations for traps. Prohibited types of traps are specifically identified. Where fixtures do not frequently replenish the water in traps, a method is provided to ensure that the water seal of the trap will be maintained. Requirements for the design and location of various types of interceptors and separators are provided. Specific venting requirements are given for separators and interceptors, as those requirements are not addressed in Chapter 9.

Chapter 11 Storm Drainage

Chapter 11 regulates the removal of storm water typically associated with rainfall. The proper installation of a storm drainage system reduces the possibility of structural collapse of a flat roof, prevents the leakage of water through the roof, prevents damage to the footings and foundation of the building and prevents flooding of the lower levels of the building.

Chapter 12 Special Piping and Storage Systems

Deleted.

Chapter 13 Nonpotable Water Systems

Chapter 13 regulates the design and installation of nonpotable water systems, including rainwater harvesting systems. The reduction of potable water use in buildings has led building designers in some jurisdictions to use nonpotable water for flushing of water closets and urinals. This chapter provides the overall requirements for these systems.

Chapter 14 Subsurface Graywater Soil Absorption Systems

Deleted.

Chapter 15 Referenced Standards

Chapter 15 contains a comprehensive list of all standards that are referenced in the code. The standards are part of the code to the extent of the reference to the standard. Compliance with the referenced standard is necessary for compliance with this code. By providing specifically adopted standards, the construction and installation requirements necessary for compliance with the code can be readily determined. The basis for code compliance is, therefore, established and available on an equal basis to the code official, contractor, designer and owner.

Chapter 15 is organized in a manner that makes it easy to locate specific standards. It lists all of the referenced standards, alphabetically, by acronym of the promulgating agency of the standard. Each

agency's standards are then listed in either alphabetical or numeric order based on the standard identification. The list also contains the title of the standard; the edition (date) of the standard referenced; any addenda included as part of the ICC adoption; and the section or sections of this code that reference the standard.

Appendix A Plumbing Permit Fee Schedule

Deleted.

Appendix B Rates of Rainfall for Various Cities

Deleted.

Appendix C Structural Safety

Appendix C is provided so that the user does not have to refer to another code book for limitations for cutting, notching and boring of sawn lumber and cold-formed steel framing.

Appendix D Degree Day and Design Temperatures

Deleted.

Appendix E Sizing of Water Piping System

Appendix E provides two recognized methods for sizing the water service and water distribution piping for any structure. The method under Section E103 provides friction loss diagrams that require the user to "plot" points and read values from the diagrams in order to perform the required calculations and necessary checks. This method is the most accurate of the two presented in this appendix. The method under Section E104 is known to be conservative; however, very few calculations are necessary in order to determine a pipe size that satisfies the flow requirements of any application.

Appendix F Board of Appeals

Deleted.

Resource A Plumbing Provisions Excerpted from ICC A117.1–2017 Standard for Accessible and Usable Buildings and Facilities

Building accessibility is a fundamental tenet in the International Codes. The codes rely on the provisions contained in ICC A117.1 for the design and construction of accessible buildings. Accessible plumbing facilities and fixtures play a key role in making sure that all aspects of the building provide the requisite level of accessibility. ICC A117.1 is referenced in Sections 404.2 and 410.3.1. For user convenience and in order to provide the information necessary to ensure an accessible plumbing design, plumbing design-related excerpts from ICC A117.1 have been included in this edition as resource material after the index. This information is not part of the IPC requirements.

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