SPECIAL INSPECTION MANUAL

2012 EDITION



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Table of Contents

	/ord	
	Acknowledgements	хi
	About the Author	χi
	About the International Code Council	xii
Chapt	ter 1 – Special Inspection	1
	Introduction	1
	History	2
	Special Inspection	3
	Key Aspects of Special Inspections	4
	The Major Players of Special Inspection	5
	Special Inspector	6
	Organization of the Special Inspection Manual	6
	Chapters	6
	Appendices	7
Chapt	ter 2 – Special Inspector's Duties	9
	Who Becomes a Special Inspector?	10
	Certification	10
	Approval	11
	Duties and Responsibilities of the Special Inspector	11
	Prior to the Job Site	12
	At the Job Site	16
	At the End of the Project	18
	Working with the Building Department	19
	Who Hires the Special Inspector?	
	Inspection of Fabricators	20
Chapt	ter 3 – Other Stakeholders' Duties	<u>?</u> 1
	Duties and Responsibilities of the Project Owner	21
	Duties and Responsibilities of the Registered Design Professional in Responsible Charge	22
	Duties and Responsibilities of the Contractor	23
	Duties and Responsibilities of the Building Official	25
	Preconstruction Meeting	28

Chapter 4 – Jurisdictional Inspection vs. Special Inspection 2	9
Why is jurisdictional inspection insufficient in some cases?	29
Complex, Uncommon or Unique Construction	0
Jurisdictional Inspections	0
Comparison of Timing of Jurisdictional and Special Inspections	1
Inspections in the International Residential Code 4	1
Materials Requiring Special Inspection 4	2
Steel Construction (Section 1705.2)4	2
Concrete Construction (Section 1705.3)	.3
Masonry Construction (Section1705.4)	.5
Wood Construction (Section 1705.5)	5
Soils (Section 1705.6)	8
Deep Foundations (Sections 1705.7, 1705.8 and 1705.9)	8
Wind Resistance (Section 1705.10)	.9
Seismic Resistance (Section 1705.11)4	.9
Testing and Qualification for Seismic Resistance (Section 1705.12) 5	1
Sprayed Fire-resistant Materials (Section 1705.13) 5	1
Mastic and Intumescent Fire-resistant Coatings (Section 1705.14) 5	2
Exterior Insulation and Finish Systems, EIFS (Section 1705.15) 5	2
Fire-resistant Penetrations and Joints (Section 1705.16) 5	3
Smoke Control Testing (Section 1705.17) 5	4
Chapter 5 – Structural Special Inspections	5
New Inspections over the Last Three Code Cycles	5
Required Verification and Inspection - Structural Materials (Section 1705) 5	6
Periodic and Continuous Special Inspection	6
Steel Construction (Section 1705.2, AISC and AWS Standards) 5	6
Cold-formed Steel Construction (Section 1705.2.2 and AWS Standards)7	'4
Reinforcing Steel (Section 1705.2.2, AWS and ACI Standards)7	'6
Concrete Construction (Section 1705.3, IBC Chapter 19 and ACI Standard)	'6
Masonry Construction (Section 1705.4 and MSJC Standard) 8	1
Wood Construction (Section 1705.5 and IBC Chapter 23) 8	6
Soils (Section 1705.6 and IBC Chapter 18)	8
Deep Foundation Construction (Sections 1705.7, 1705.8, 1705.9 and IBC Chapter 18)	0
Special Inspections for Wind Resistance (Section 1705.10) 9	3

	Special Inspections for Seismic Resistance (Section 1705.11)	95
	Testing and Qualification for Seismic Resistance (Section 1705.12)	100
	Special Cases (Section 1705.1.1)	101
Chapt	ter 6 – Nonstructural Special Inspections	105
	New Inspections over the Last Three Code Cycles	105
	Periodic and Continuous Special Inspection	105
	Required Verification and Inspection – Life Safety and Nonstructural Materials (Section 1705)	106
	Sprayed Fire-resistant Materials (Section 1705.13)	106
	Mastic and intumescent fire-resistant coatings (Section 1705.14)	109
	Exterior Insulation and Finish Systems (EIFS) (Section 1705.15)	110
	Fire-resistant Penetrations and Joints (Section 1705.16)	113
	Smoke Control Systems (Section 1705.17)	116
Chapt	ter 7 – Structural Observation	119
	Process of Structural Observation	120
	When Structural Observations are Required	121
	Determining Components Requiring Structural Observation	122
Chapt	ter 8 – Alternative Products and Methods of Construction	125
	Alternative Materials and Methods of Construction	125
	Approvals	127
	Labeling	128
	Prefabricated Assemblies	130
	Fabricators	131
	Design Strength of Materials	133
	Alternative Test Procedure	134
	Test Safe Load	134
	In-situ Load Tests	135
	Preconstruction Load Tests	136
	Material and Test Standards	140
	Joist Hangers	141
	Rigid and Nonrigid Heavy Roof Tiles	142
	Evaluation Reports	143
	New Products	143

Chapter 9 – Approved Agencies	145
Terminology	145
Approved Agency Characteristics	146
Chapter 10 – Building Departments	149
Duties of the Building Department	149
Responsibilities of the Building Department	150
Special Inspection Program Staffing	150
Responsibilities Outside the Building Department	151
Ensuring Competence	152
Approval Criteria	152
Existing Special Inspection Programs	153
Establishing a Special Inspection Program	153
Step 1: Establish Qualifications and Quality Assurance Requirements	154
Step 2: Special Inspection Agency Application and Evaluation	157
Step 3: Special Inspector Application and Evaluation	159
Step 4: Prescribe On-site and Final Report Requirements	159
Step 5: Issuing Special Inspection Agency Agreements	163
Step 6: Developing a Report Review Procedure	164
Step 7: Implement the Program	167
Step 8: Revaluating the Program Periodically	168
Appendix A – Definitions	
Appendix B – Forms	
B.1 Technical Guidelines	
B.1.1 Quality Control Manual Guideline	
B.2 Approval Listing Forms	188
B.2.1 Approval Requirements Check Sheet	188
B.2.2 Special Inspection and Testing Agency Approval Listing Form	189
B.2.3 Fabrication/Manufacturer Approval Listing Form	190
B.3 Inspection Records – Report Requirements	
B.3.1 Daily Report Form	192
B.3.2 Weekly Report Form	
B.3.3 Discrepancy Notice Form	196
B.3.4 Final Report Form	197

	B.4 Inspection Agreement Forms	198
	B.4.1 Special Inspection Agreement	198
	B.4.2 Addendum to the Special Inspection Agreement	203
	B.4.3 Statement of Special Inspections Schedule	205
	B.4.4 Special Inspection Record	208
	B.5 Audits	209
	B.5.1 Technical Guidelines for Special Inspection/ Testing Agency Project Audits	209
	B.5.2 Field Operations Audit	218
	B.5.3 Field Testing Audit	220
	B.6 Structural Observer	222
	B.6.1 Structural Observer Discrepancy Notice	222
	B.7 Preconstruction Meetings	223
	B.7.1 Preconstruction Meeting Form - Samples	223
	B.8 Contractor Statement of Responsibility	227
	B.8.1 Contractor Statement of Responsibility	227
Appe	ndix C – Inspector Certification	. 229
	Model Program for Special Inspection	229
	Areas of Certification	230
	Recommended Special Inspector Qualifications	231
	Code Knowledge and Plan-reading Competency Standards	231
	Experience Standards	233
	Performance Standards	236
	Performance Standards: Job Task Lists for Special Inspectors	236
	Special Inspectors - General Duties	237
	Steel: Structural, Cold-formed and Reinforcing	237
	Concrete: Reinforced and Prestressed	242
	Structural Masonry	245
	Spray-applied, Mastic and Intumescent Fireproofing	247
	Soils	248
	Deep Foundations	249
	Becoming a Special Inspector— Paths to Certification	251
	Reinforced Concrete ICC Certification	251
	Other Certifications	252

Appendix D – Manufacturer Certification and Evaluation Reports 2	253
Code Provisions	253
Acceptance Criteria	254
Evaluation Service Reports	257
Appendix E – Third-Party Agencies	263
Entities Which Accredit Third-party Agencies	264
Accreditation Criteria	265
Testing Laboratories	266
Special Inspection Agencies	266
Fabricator Inspection Agencies	267
Inspection Agencies (Third Party)	268
Index	281

Foreword

From a Special Inspector's Perspective -

The special inspection manual is written to be a general overview of all the Special Inspection Categories listed in Chapter 17 of the *International Building Code*[®] (IBC[®]). From this reference guide, special inspectors, inspection firms, and code officials can gain a wealth of basic knowledge concerning the requirements for special inspection in each listed category. For special inspectors, the manual will become the hands-on reference for project inspections as well as for certification testing.

The building codes, in a nutshell, are the written version of hard-won knowledge gained over years by numerous code officials and inspectors. The special inspection manual is similar in its construction. The individuals who gathered the knowledge on which this manual is based have had years of experience in dealing with special inspections whether in the implementation of a special inspection program or out on the building site with hands-on experience. It will be the task of future generations to add to this knowledge as new ideas, methods, categories, and techniques become available.

As a master special inspector, I have spent the last 28 years employed for engineering firms directly responsible for the special inspections listed in this manual. The inspections were performed on schools, shopping centers, high-rise structures, parking garages, bridges and heavy industrial plants. I have worked for the federal government, state and local jurisdictions, and public and private owners. The wealth of knowledge in the manual aids all who seek employment in the inspection field and those preparing to take certification exams. For jurisdictions, the manual is a great hands-on tool concerning the basic requirements for the individual items of Chapter 17 and the procedures and methodology used in inspecting these items. For the journeyman special inspector, the manual is an excellent reference volume for continued monitoring and updating of the current inspection program.

I would like to thank Mr. Steven D. Weidenhammer, P.E., for teaching me what it truly means to be an inspector, for teaching me the importance of giving back to the industry, and for never giving up on me.

Finally, if I have but one request for all Journeyman and Master Special Inspectors, it is simply get involved. Join your local and regional ICC Chapters. Participate. Go to meetings and events. Join ICC Exam Development Committees. You are part of the ICC family as a whole.

Sincerely, Kenneth C. Morong, MSI ICC Board of International Professional Standards (BIPS) Alfred Benesch & Company

From a Building Official's perspective -

This manual is intended to assist building officials in designing and regulating their own special inspection programs and to tailor Chapter 17 to their needs. I have employed many of the elements and key points presented in this manual when assisting jurisdictions with establishing their own quality assurance programs, ranging from one-person shops to departments of over 500 employees. I have lectured across the country on special inspections and establishing special inspection initiatives, and I believe the use of this manual will be invaluable for anyone wishing to learn a practical approach to establishing an effective program.

As the Code Official for Clark County, Nevada, I have, over the past 33 years, been responsible for the code enforcement, plan review and inspection of pyramids, castles, volcanoes, sphinxes, pirate ships, dragons, reproductions of the Venice canals, Eiffel Tower and Empire State Building, and just about every other type of unconventional, unusual and eccentric structure dreamed up by designers to attract and entertain world travelers in Las Vegas, Nevada. The intricacies and complexity of these structures were staggering, requiring design and code enforcement expertise that were as unusual as the structures themselves and normally not part of a building department code enforcement arsenal. Even more challenging than the eccentricity of these structures was the sheer quantity of them. During peak years, at any one time, the Clark County building department was inspecting more than a dozen structures with valuations in excess of \$2 billion combined, while meeting the needs of a population that doubled every 7 years, resulting in 750,000 inspections. Clark County could not have met the needs of our community, as well as the 43 million visitors we host each year, without a premier special inspection program designed and tailored to Clark County's specific needs. That program enabled me, the building official, to temporarily and inexpensively augment my staff and my staff's expertise during unusually heavy construction years and with unusual construction projects.

A well-developed special inspection program is one of the most valuable tools a code official can have in his arsenal to assist his jurisdiction. It expands the technical expertise of the organization; it provides expert input and support for code development and adoption; it represents an effective public/private partnership; and it provides for assistance to the jurisdiction during the sometimes erratic cycles in the construction industry.

"Special Inspections" were part of the Uniform Codes for many years, added to the National Building Code in the 1990s and included as a requirement under Chapter 17 since the inception of the *International Building Code* in 2000. Many jurisdictions adopt the model code without consideration of Chapter 17. When adopted, the administration of a special

Foreword ix

inspection program becomes a mandate, requiring building officials to tailor their special inspection programs to their jurisdictions' needs.

Sandra Hyde, P.E., has covered the full gamut of topics ranging from duties and appropriate certifications to some of the technical details regarding such varied topics as steel, concrete, wood and exterior insulation and finish systems. This manual goes into details regarding participants' duties and responsibilities, and the need and requirements for structural observation. The appendices provide a wealth of information, including references on inspector certifications and sample special inspection forms.

Ms. Hyde has gathered insights from renowned contributors in both the public and private sectors, reflecting time-tested procedures as well as current best practices in the field of quality assurance.

I strongly recommend this manual be on every code official's desk, whether you develop a program or not. In your professional life there will come a time that an unusual structure, such as a 550-foot Ferris wheel or a volcano or even an ancient Egyptian sphinx, will appear under your purview, and having this tool available will be critical to your effective administration of the building code and to serving your community.

Sincerely,
Ron Lynn
Director/ Building and Fire Official
Clark County Department of Building & Fire Prevention Bureau

Preface

In extreme natural events such as earthquakes and hurricanes, the most common contributing factor to significant structural damage and building failure is construction that fails to comply with codes, standards and design documents. Increasing inspection frequency, duration and detail and having specialized oversight during the construction process can help mitigate construction issues. The primary objective of Chapter 17 of the *International Building Code* is to improve construction quality in the field through special inspection, structural observation and testing.

The purpose of the Special Inspection Manual is to provide a comprehensive overview of the varied aspects of special inspection, with an emphasis on the role and responsibilities of special inspectors, building departments, design professionals, contractors and owners.

The publication is organized into 10 chapters and five appendices. The duties of the individuals and agencies involved in the special inspection process are described. A comparison of special inspector and building department inspections is included. The details of 17 specific types of special inspection required by the 2012 *International Building Code** (IBC*) are covered. An extensive discussion addresses the development of special inspection programs by building departments. Also included are discussions regarding structural observations, proprietary products and accreditation of special inspection agencies. The appendices include detailed information on certification requirements for special inspectors; development of evaluation reports; and requirements for accreditation as a special inspection agency, third-party inspection agency, fabricator or testing laboratory. Online resources available as an extension of this manual include modifiable forms for special inspection activities.

The *Special Inspection Manual* incorporates content previously published in the International Code Council's *Model Program for Special Inspection*. Much of the Model Program's information is now located in Appendix C. Forms originating in the Model Program are located in Appendix B and available online at www.iccsafe.org/siforms.

Preface xi

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Members of special inspection agencies gave thoughtful, expert review of the chapters discussing special inspectors and special inspection agencies. Kenneth Morong, a Master Special Inspector at Alfred Benesch and Company, spent countless hours reviewing the text and provided a valuable perspective to the publication. Rusty Boicourt, P.G., NDE specialist of Materials, Testing & Inspection; David Cram, P.E., president of Materials, Testing & Inspection; and Gary Cappa, president and CEO of Consolidated Engineering Laboratories, reviewed sections pertaining to special inspectors and special inspection agencies, tightening and clarifying the sections.

Russ Krivchuk, Regional Engineering Manager, and Kurt Stochlia, Vice President of External Operations of ICC Evaluation Services (ICC-ES), provided expert review of special inspection practices for nonstructural components and systems, as well as feedback on the process of the creation and use of an evaluation report.

About the Author

Sandra Hyde, P.E., is a Staff Engineer with the International Code Council (ICC) Product Development Group, where she develops technical resources in support of the structural engineering provisions of the International Codes. She reviews publications authored by ICC and engineering associations, and develops technical seminars based on the structural engineering and materials provisions of the *International Residential Code* (IRC) and *International Building Code* (IBC). Ms. Hyde has previous experience in manufacturing and research with an engineered wood products company and is a Registered Civil Engineer in Idaho and California.

About the International Code Council

The International Code Council is a member-focused association. It is dedicated to developing model codes and standards used in the design, build and compliance process to construct safe, sustainable, affordable and resilient structures. Most U.S. communities and many global markets choose the International Codes. ICC Evaluation Service (ICC-ES) is the industry leader in performing technical evaluations for code compliance fostering safe and sustainable design and construction.

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